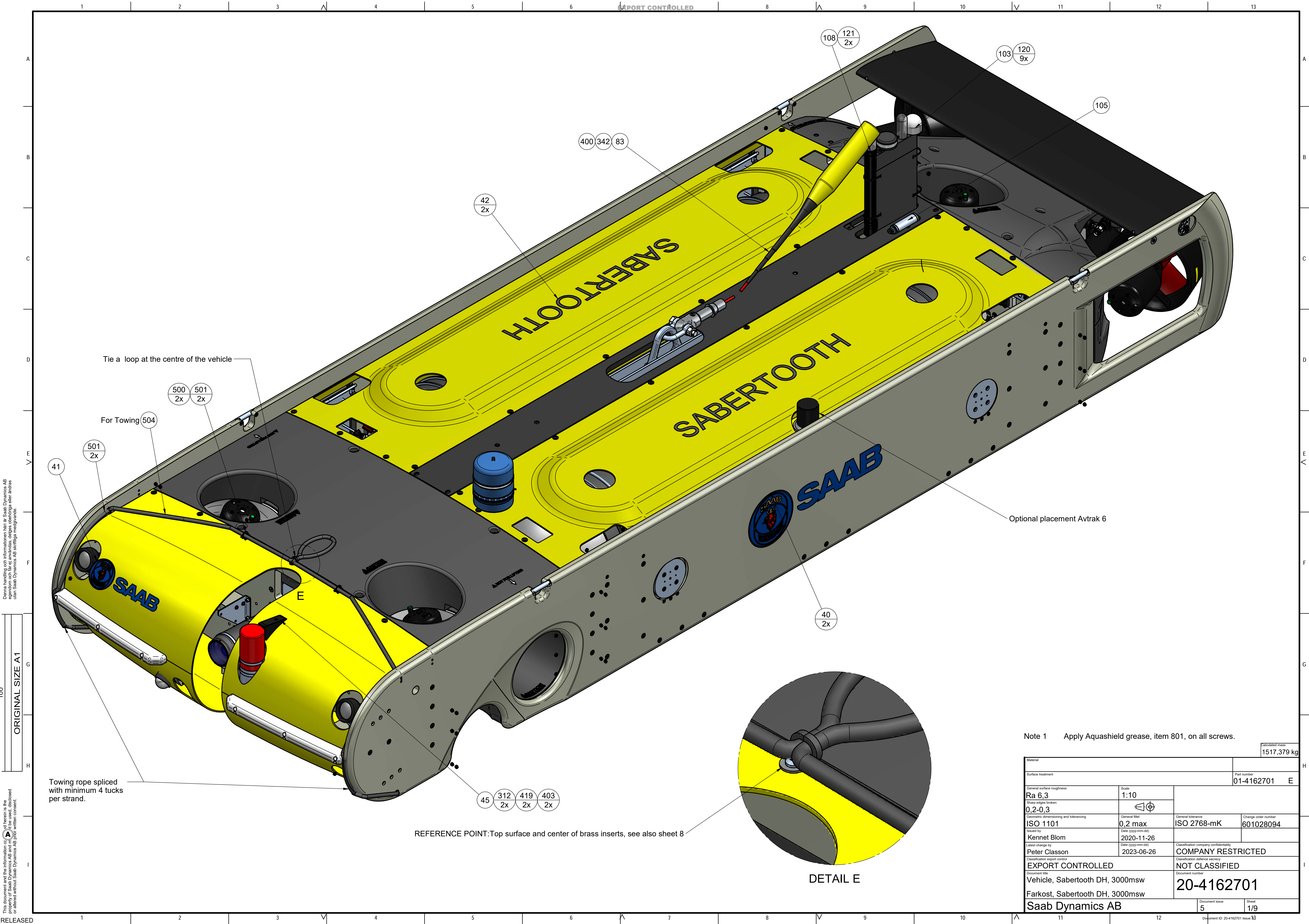




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Note 1 Apply Aquashield grease, item 801, on all screws.

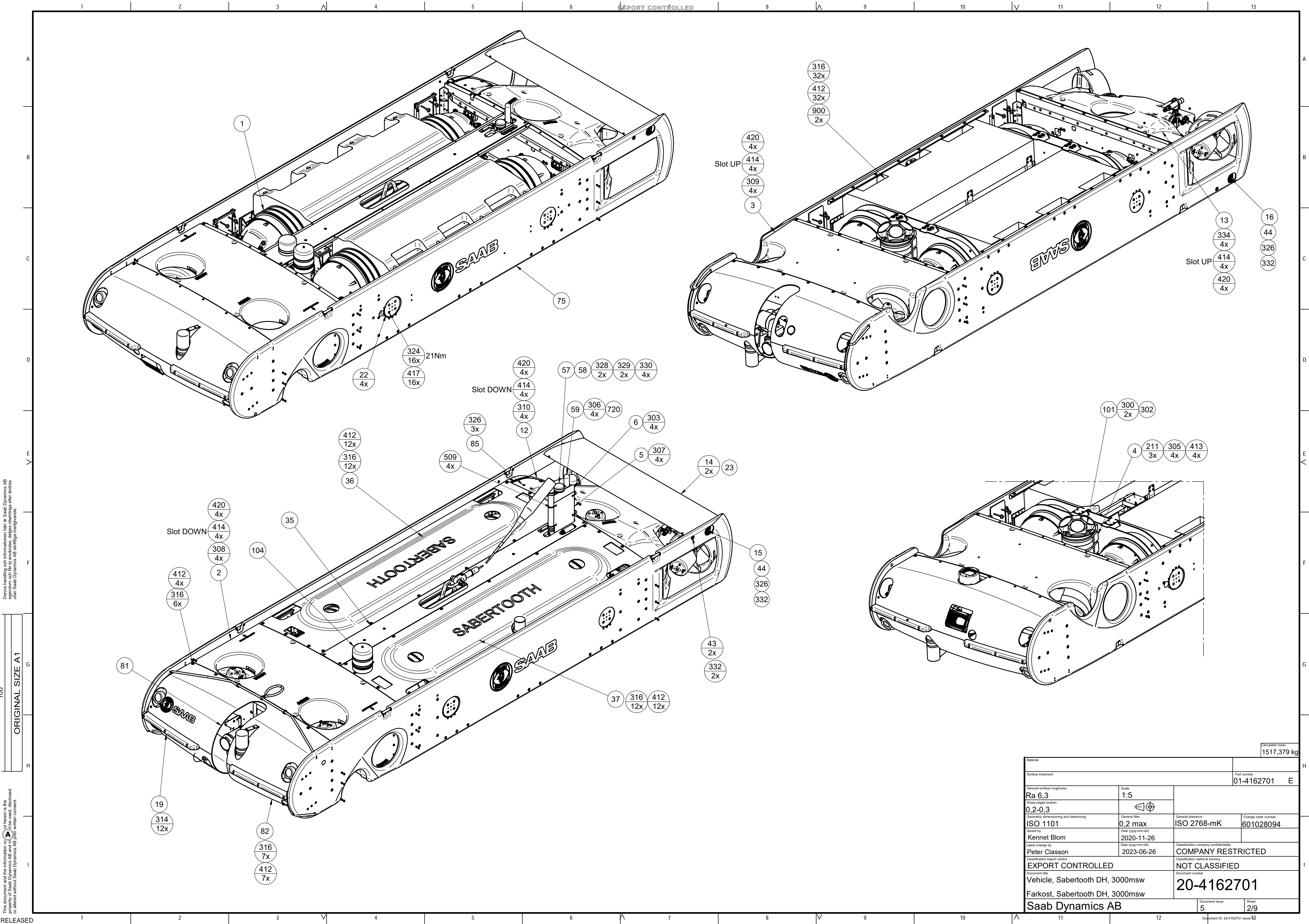
Calculated mass
1517,379 Kg

Material			
Surface treatment		Part number 01-4162701 E	
General surface roughness Ra 6,3 Sharp edges broken 0,2-0,3	Scale 1:10 		
Geometric dimensioning and tolerancing ISO 1101	General fillet 0,2 max		
Issued by Kennet Blom	Date (yyyy-mm-dd) 2020-11-26	General tolerance ISO 2768-mK	Change order number 601028094
Latest change by Peter Classon	Date (yyyy-mm-dd) 2023-06-26	Classification company confidentiality COMPANY RESTRICTED	
Classification export control EXPORT CONTROLLED		Classification defence security NOT CLASSIFIED	
Document title Vehicle, Sabertooth DH, 3000msw Farkost, Sabertooth DH, 3000msw Saab Dynamics AB		Document number 20-4162701	
		Document issue 5	Sheet 1/9

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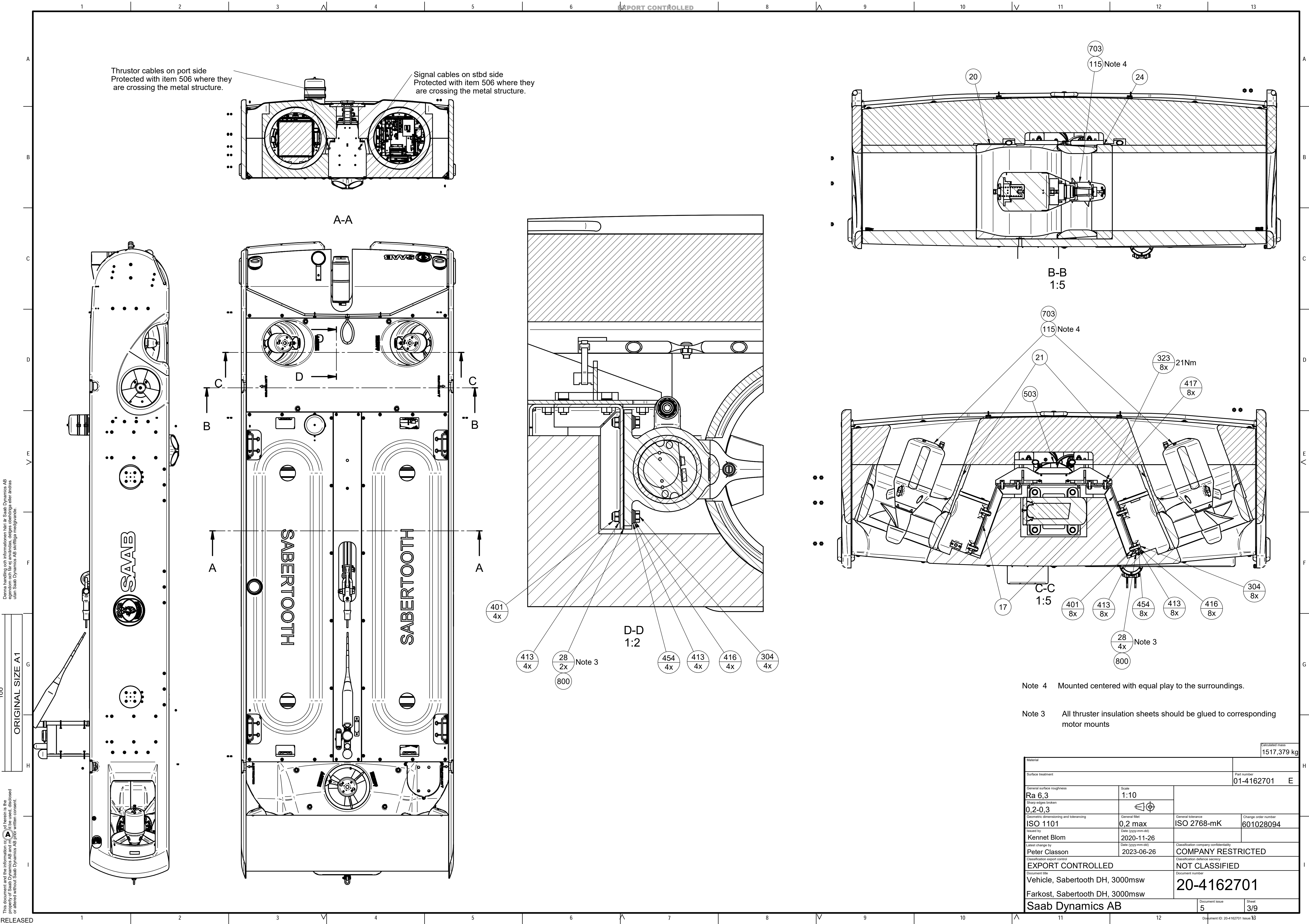
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Calculated mass
1517,379 kg

Material			
Surface treatment		Part number 01-4162701 E	
General surface roughness Ra 6,3	Scale 1:5		
Sharp edges broken 0,2-0,3			
Geometric dimensioning and tolerancing ISO 1101	General fit 0,2 max	General tolerance ISO 2768-mK	Change order number 601028094
Issued by Kennet Blom	Date (yyyy-mm-dd) 2020-11-26		
Latest change by Peter Classon	Date (yyyy-mm-dd) 2023-06-26		
Classification export control EXPORT CONTROLLED		Classification company confidentiality COMPANY RESTRICTED	
		Classification defence secrecy NOT CLASSIFIED	
Document title Vehicle, Sabertooth DH, 3000msw		Document number 20-4162701	
Farkost, Sabertooth DH, 3000msw			
Saab Dynamics AB		Document issue 5	Sheet 2/9

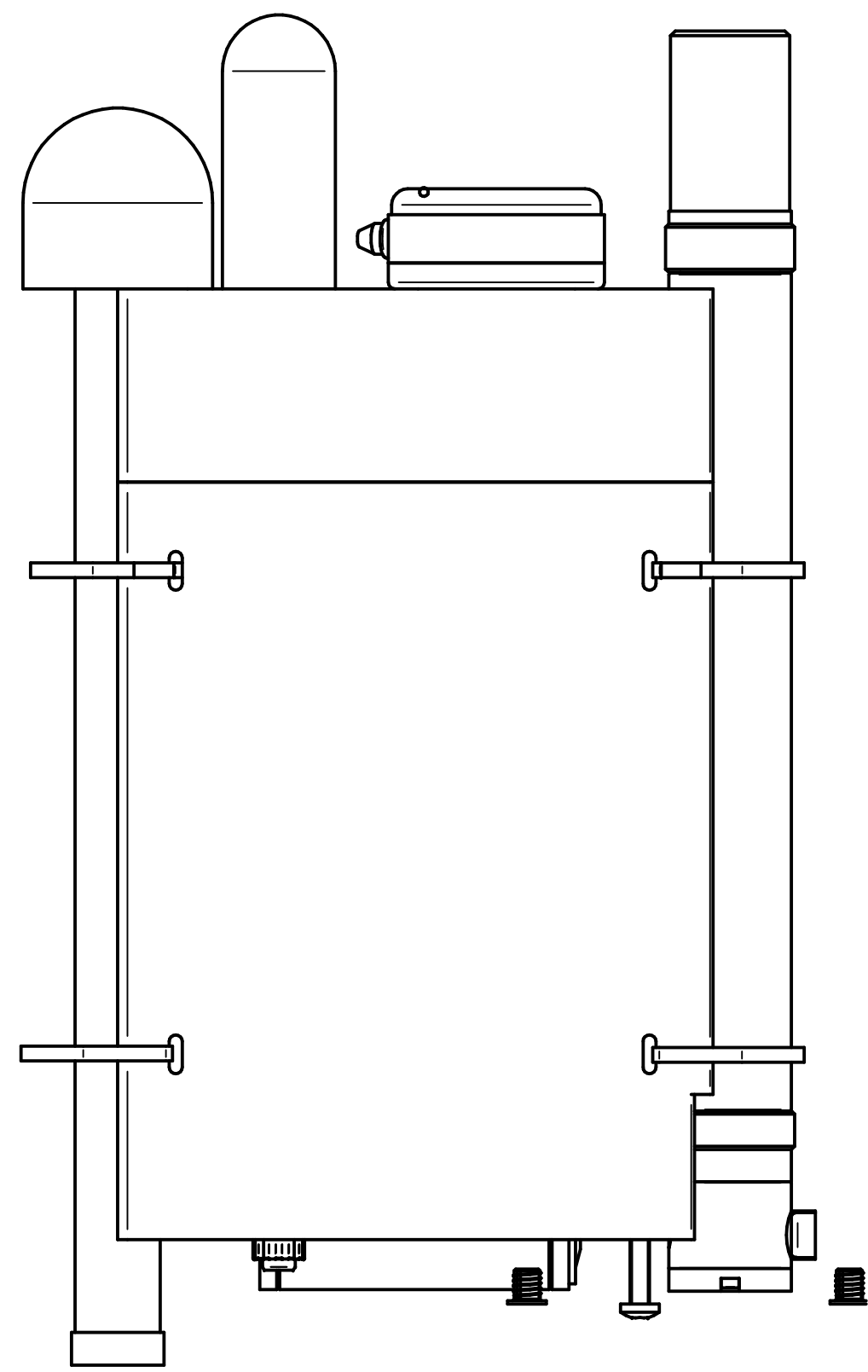


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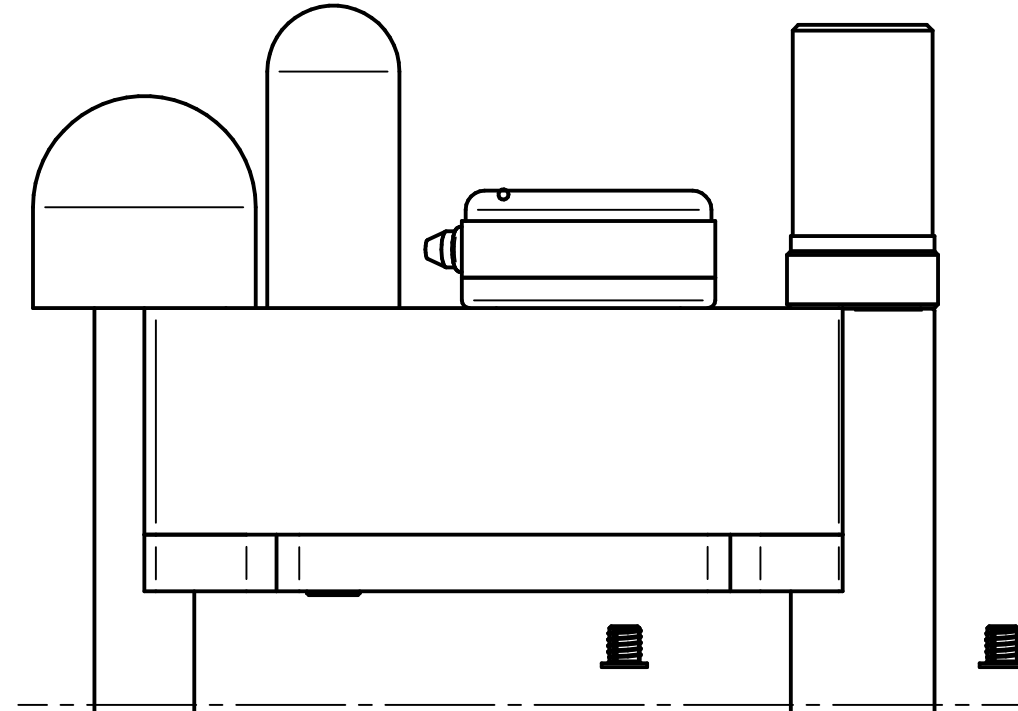
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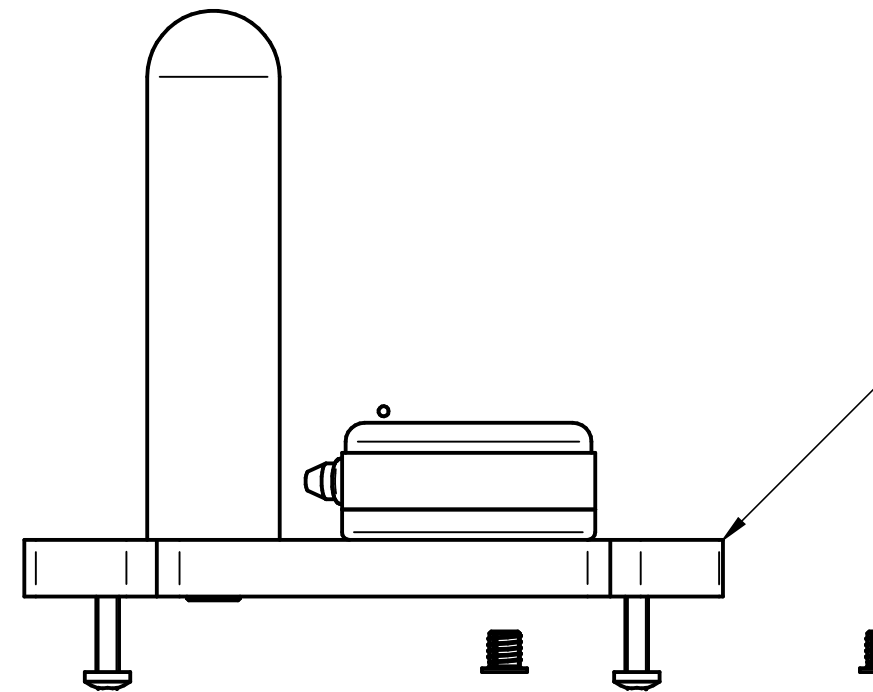
Template rev: SE03



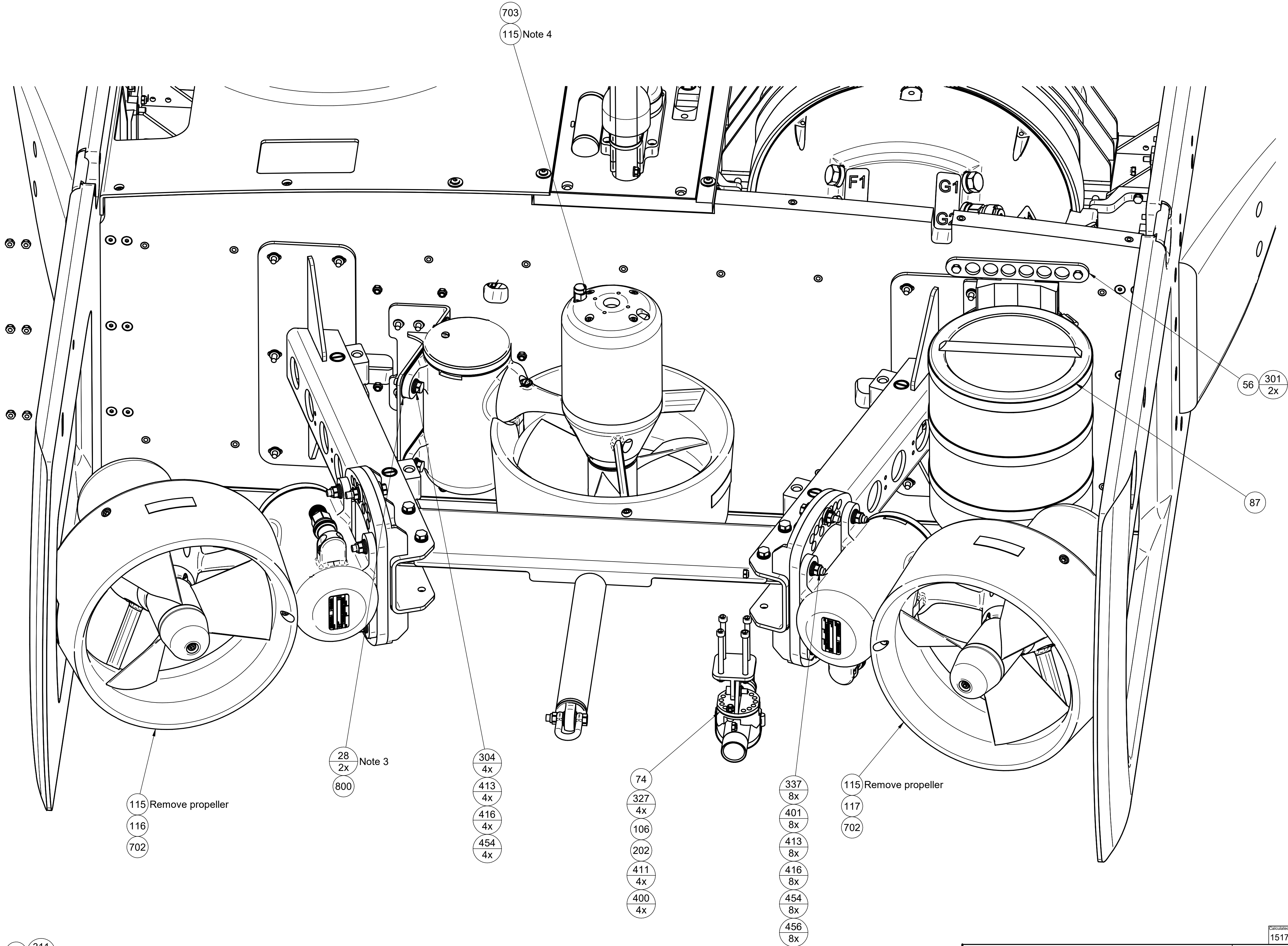
Upper position



Middle position



Lower position

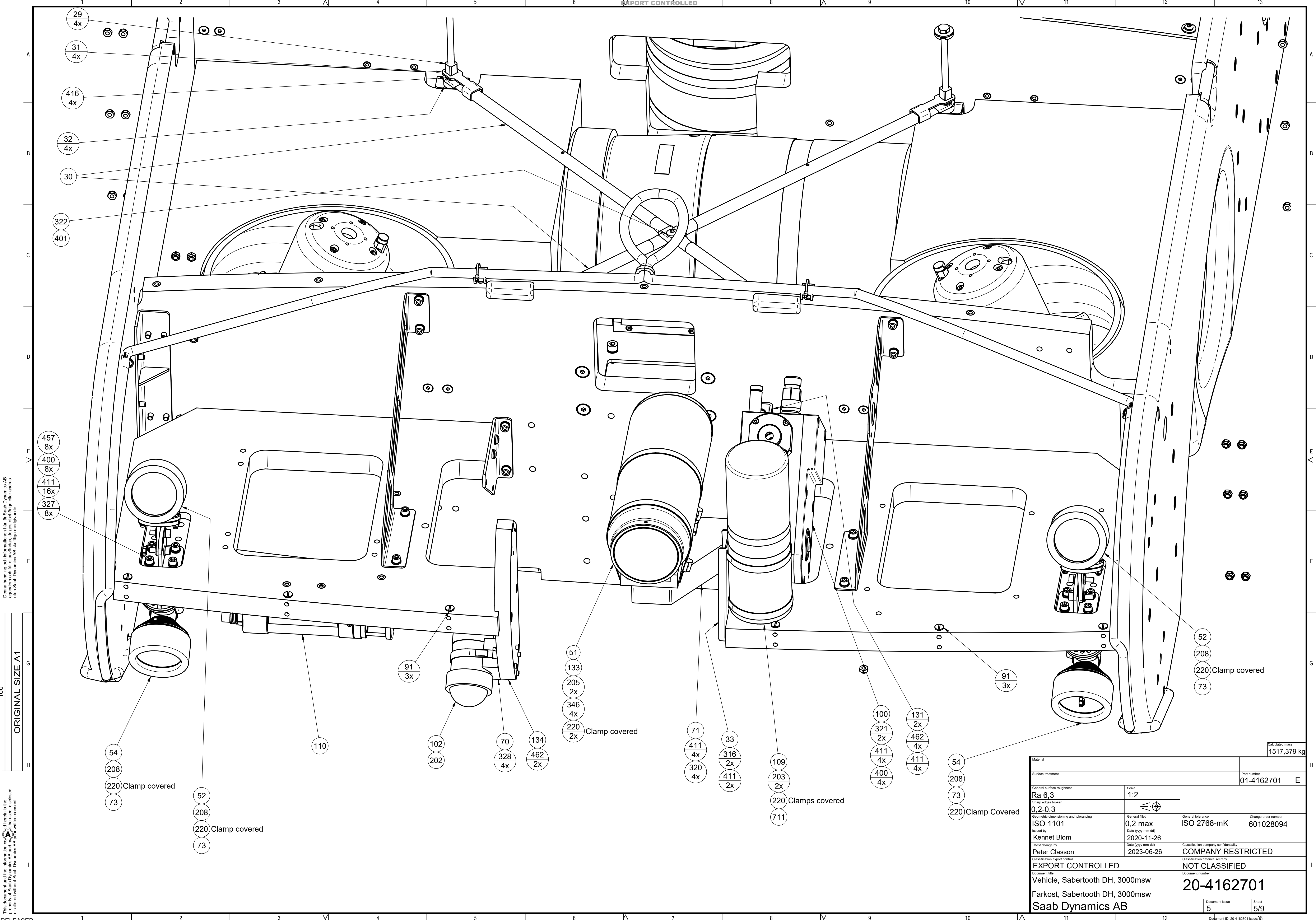


Material			
Surface treatment		Part number 01A162701 E	
General surface roughness Ra 6,3	Scale 1:2		
Sharp edges broken 0,2-0,3			
Geometric dimensioning and tolerancing ISO 1101	General fit 0,2 max	General tolerance ISO 2768-mK	Change order number 601028094
Issued by Kennet Blom	Date (yyyy-mm-dd) 2020-11-26	Classification company confidentiality COMPANY RESTRICTED Classification defence secrecy NOT CLASSIFIED	
Latest change by Peter Classon	Date (yyyy-mm-dd) 2023-06-26		
Classification export control EXPORT CONTROLLED		Document number 20-4162701	
Document title Vehicle, Sabertooth DH, 3000msw Farkost, Sabertooth DH, 3000msw			
Saab Dynamics AB		Document issue 5	Sheet 4/9

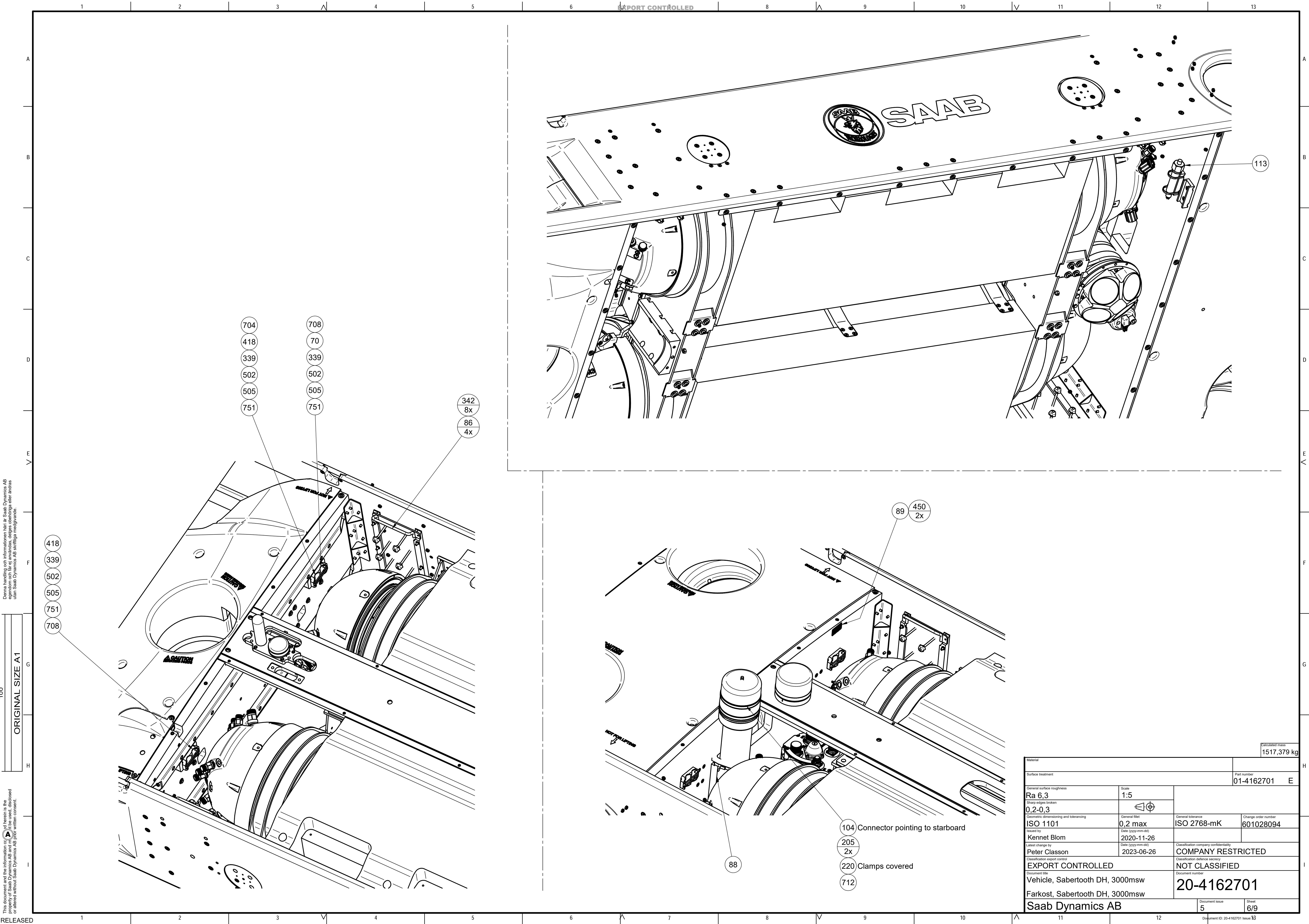
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Material		Part number	
Surface treatment		01-4162701 E	
General surface roughness		Scale	
Ra 6,3		1:2	
Sharp edges broken			
0,2-0,3			
Geometric dimensioning and tolerancing		General tolerances	
ISO 1101		0,2 max	
Issued by		General tolerance	
Kennet Blom		ISO 2768-mK	
Date (yyyy-mm-dd)		Change order number	
2020-11-26		601028094	
Latest change by		Classification company confidentiality	
Peter Classon		COMPANY RESTRICTED	
Date (yyyy-mm-dd)		Classification defence secrecy	
2023-06-26		NOT CLASSIFIED	
EXPORT CONTROLLED		Document number	
Vehicle, Sabertooth DH, 3000msw		20-4162701	
Farkost, Sabertooth DH, 3000msw		Document issue	
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Material		Part number	
Surface treatment		01-4162701	
General surface roughness		Scale	
Ra 6,3		1:5	
Sharp edges broken			
0,2-0,3		General fit	
Geometric dimensioning and tolerancing		0,2 max	
ISO 1101		General tolerance	
Issued by		ISO 2768-mK	
Kennet Blom		Change order number	
Date (yyyy-mm-dd)		601028094	
Latest change by		Classification company confidentiality	
Peter Classon		COMPANY RESTRICTED	
Date (yyyy-mm-dd)		Classification defence secrecy	
2023-06-26		NOT CLASSIFIED	
Classification export control		Document number	
EXPORT CONTROLLED		20-4162701	
Document title		Document issue	
Vehicle, Sabertooth DH, 3000msw		5	
Farkost, Sabertooth DH, 3000msw		Sheet	
Saab Dynamics AB		6/9	

Calculated mass
1517,379 kg

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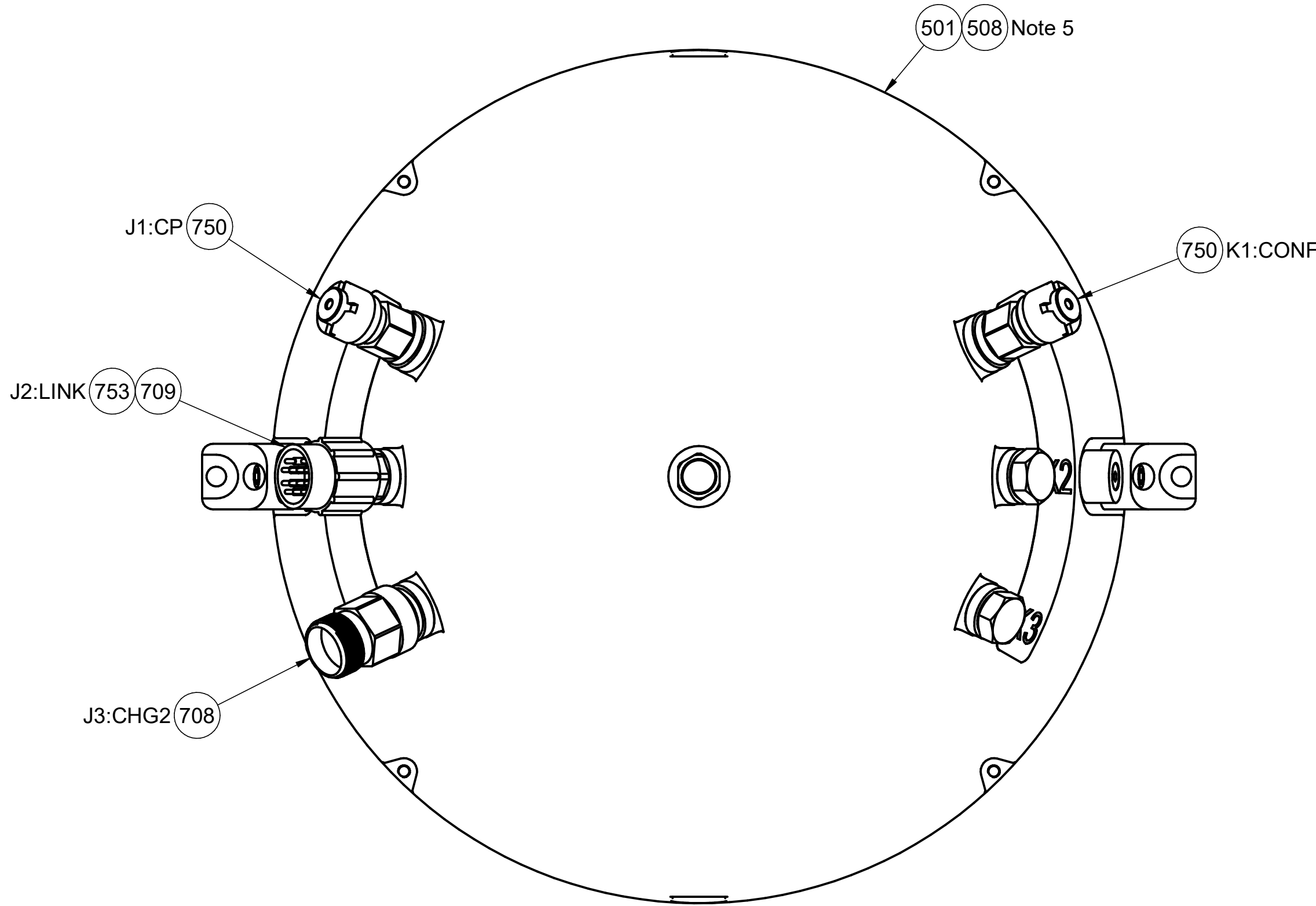
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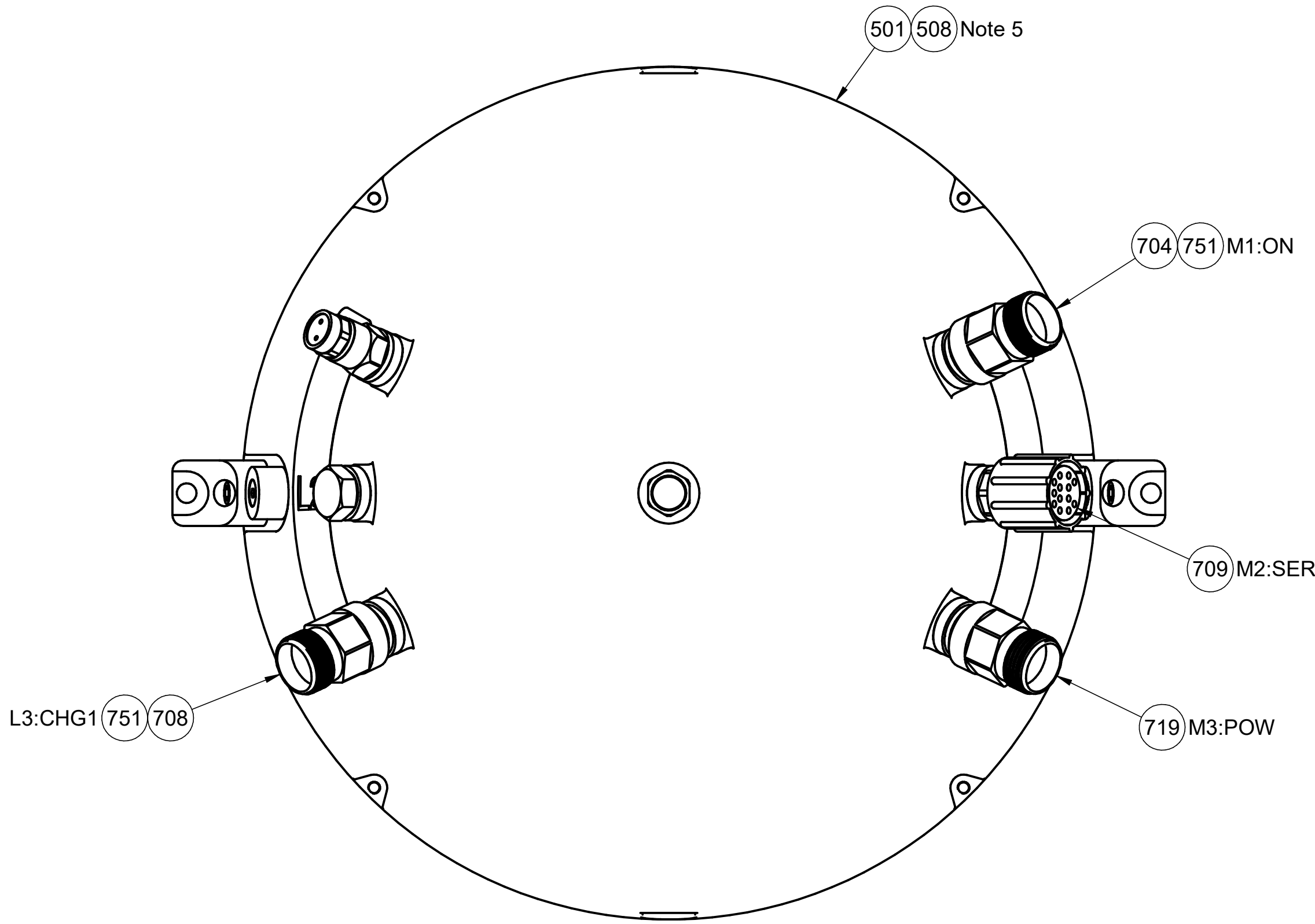
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Connections to the Lids



Port Front lid

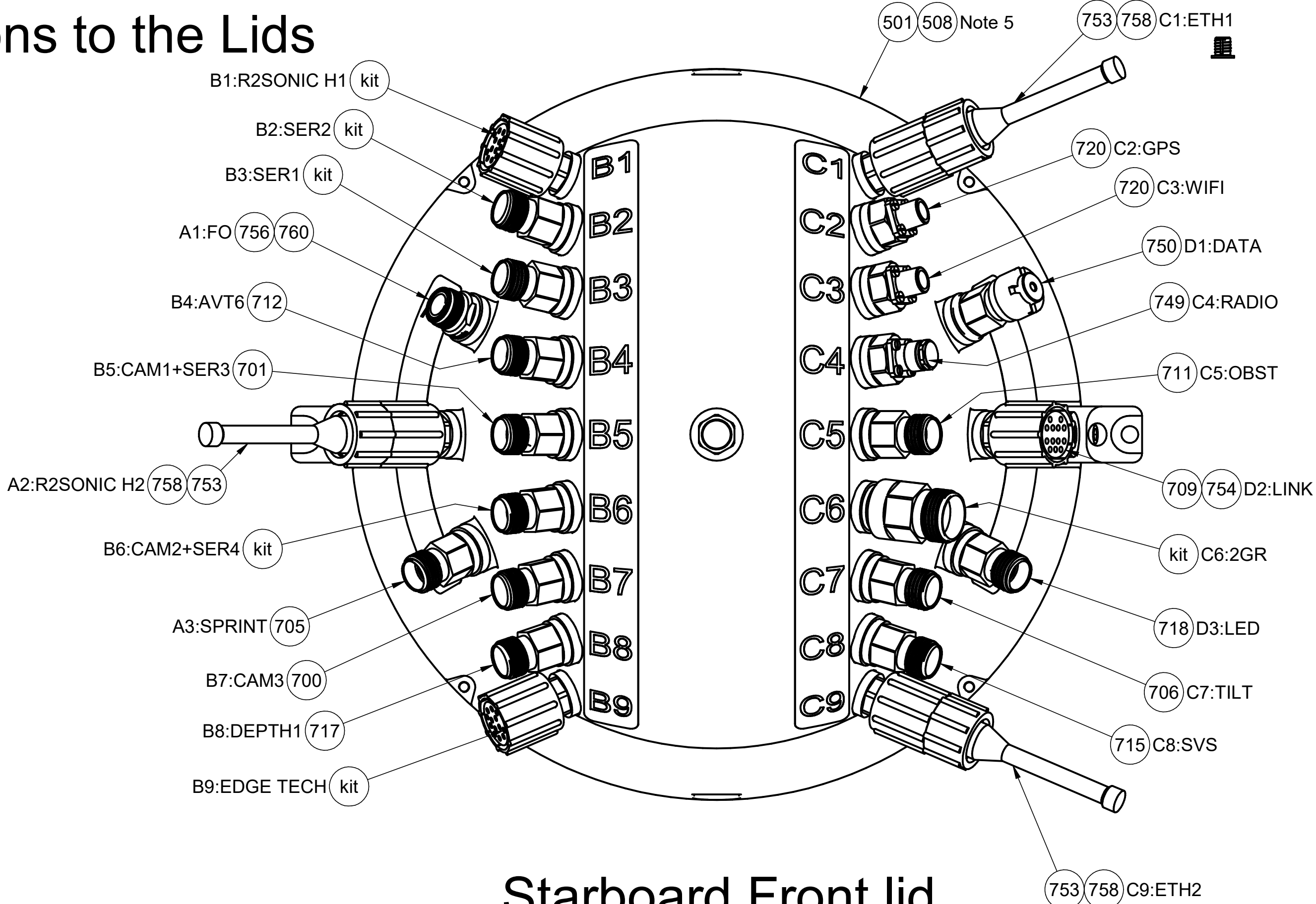


Port Aft lid

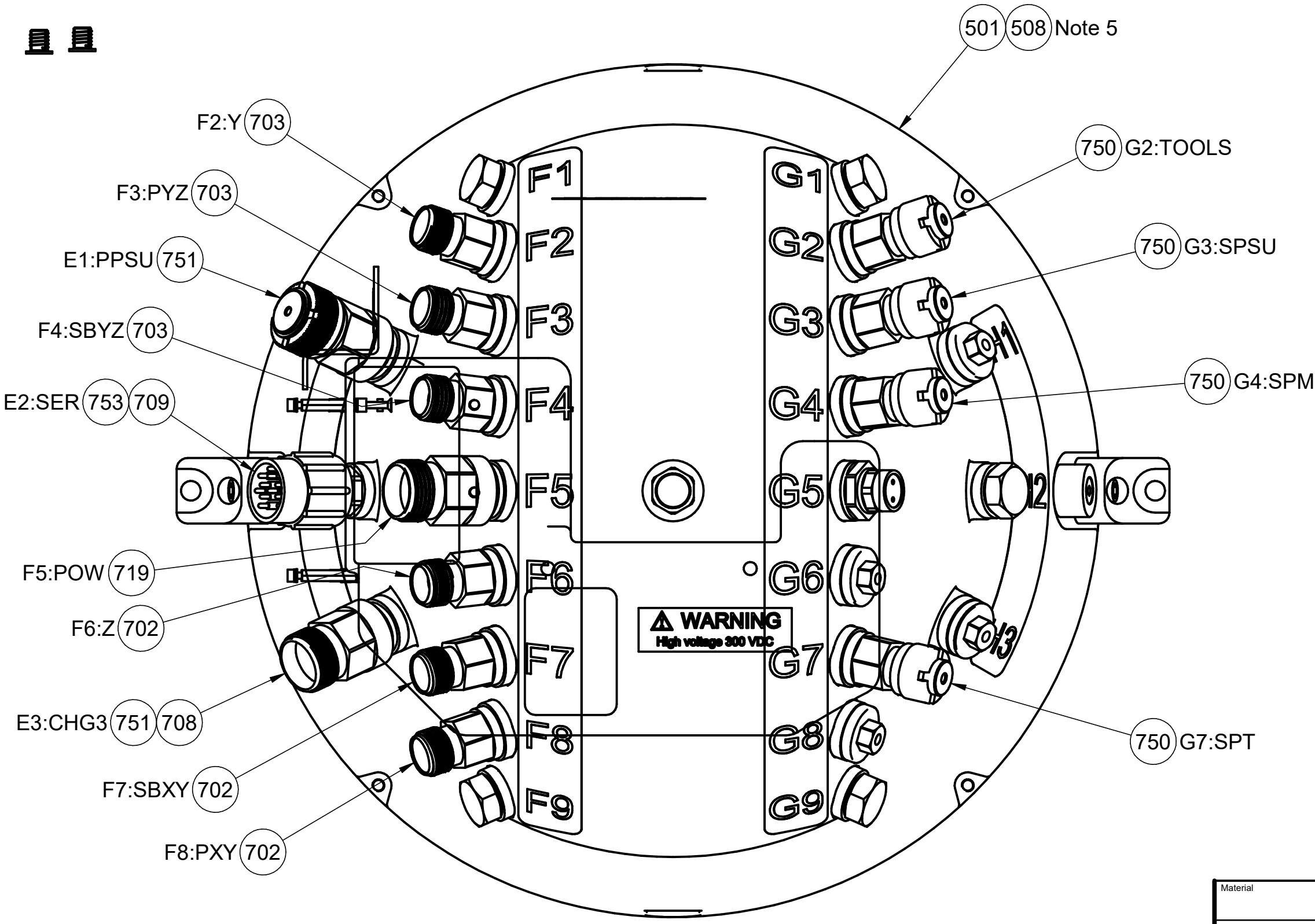
Note 6 All external threads between UW-connector and cableconnector lubricated with pos 801, Grease Aquashield

Note 5 “All UW-Cables marked 200mm from end with item 508, ties item 501 and labels of sustainable polyester type.

Example text as shown above: “F8:PXV”



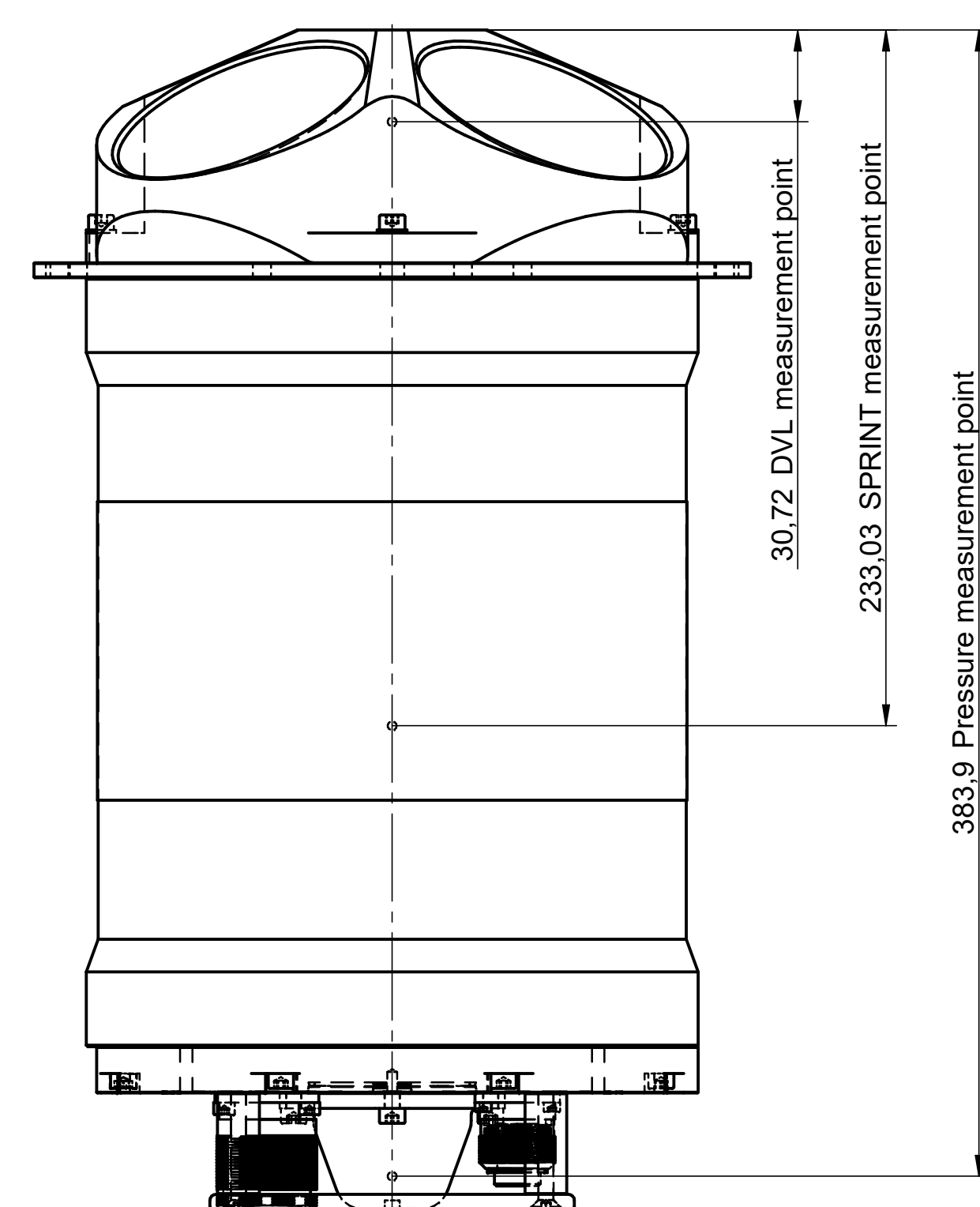
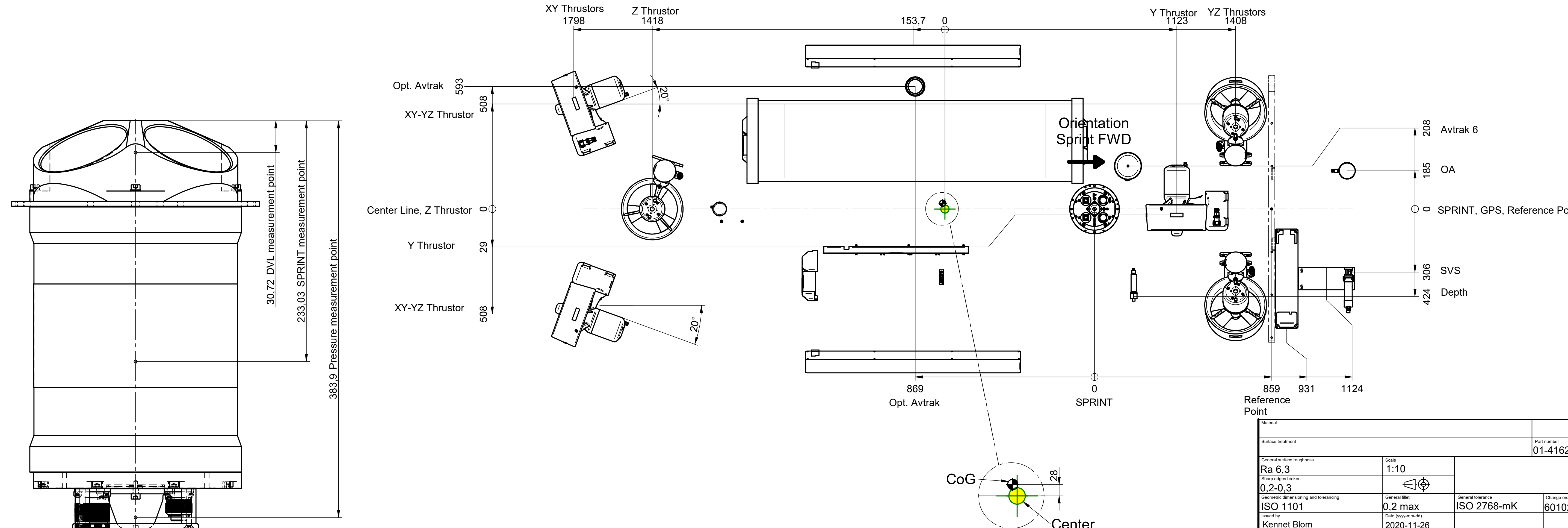
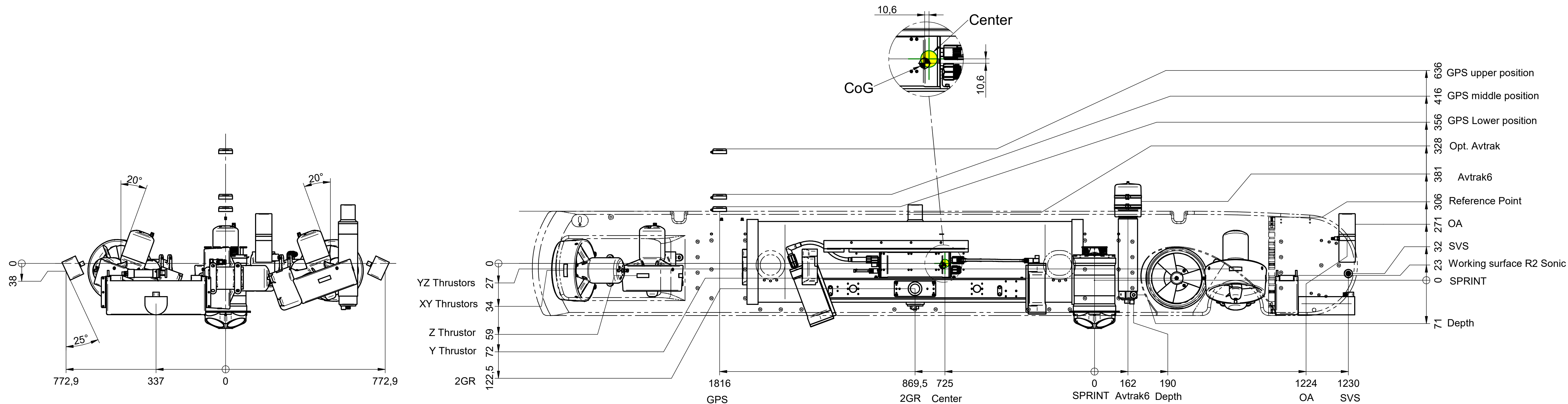
Starboard Front lid



Starboard Aft lid

Material			
Surface treatment		Part number 01-4162701 E	
General surface roughness Ra 6,3	Scale 1:2		
Sharp edges broken 0,2-0,3			
Geometric dimensioning and tolerancing ISO 1101	General fit 0,2 max	General tolerance ISO 2768-mK	Change order number 601028094
Issued by Kennet Blom	Date (yyyy-mm-dd) 2020-11-26	Classification company confidentiality COMPANY RESTRICTED	
Latest change by Peter Classon	Date (yyyy-mm-dd) 2023-06-26		
Classification export control EXPORT CONTROLLED		Classification defence secrecy NOT CLASSIFIED	
Document title Vehicle, Sabertooth DH, 3000msw Farkost, Sabertooth DH, 3000msw Saab Dynamics AB		Document number 20-4162701	
		Document issue 5	Sheet 7/9

Lever arms sensors and thrusters Sprint in FWD position



Material		Part number	
Surface treatment		01-4162701 E	
General surface roughness	Scale		
Ra 6,3	1:10		
Sharp edges broken			
0,2-0,3			
Geometric dimensioning and tolerancing	General tolerances	General tolerance	Change order number
ISO 1101	0,2 max	ISO 2768-mK	601028094
Issued by	Date (yyyy-mm-dd)		
Kennet Blom	2020-11-26		
Latest change by	Date (yyyy-mm-dd)		
Peter Classon	2023-06-26		
Classification export control	Classification company confidentiality		
EXPORT CONTROLLED	COMPANY RESTRICTED		
Document title	Document number		
Vehicle, Sabertooth DH, 3000msw	20-4162701		
Farkost, Sabertooth DH, 3000msw			
Saab Dynamics AB			
Document issue	Document number	Sheet	
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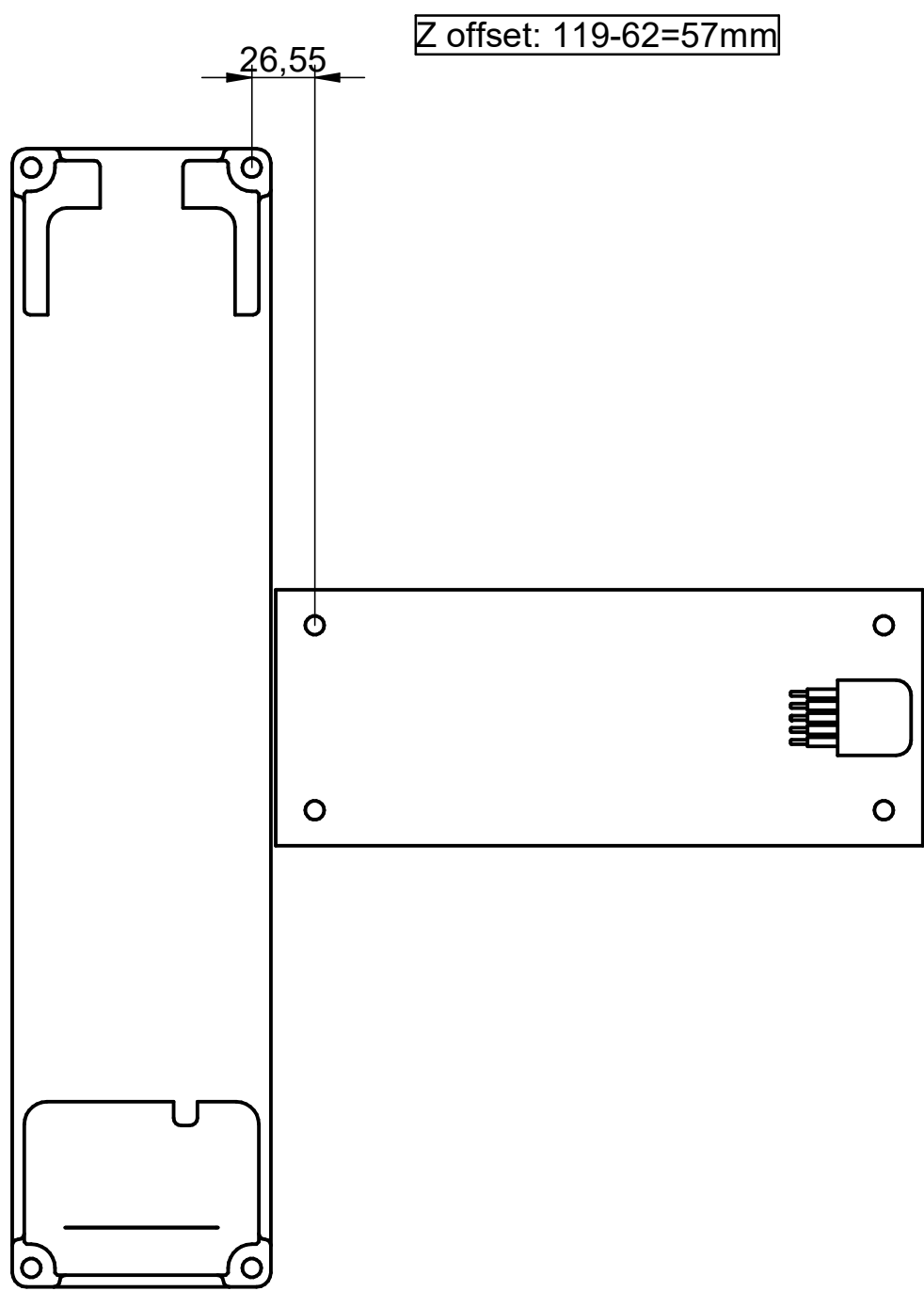
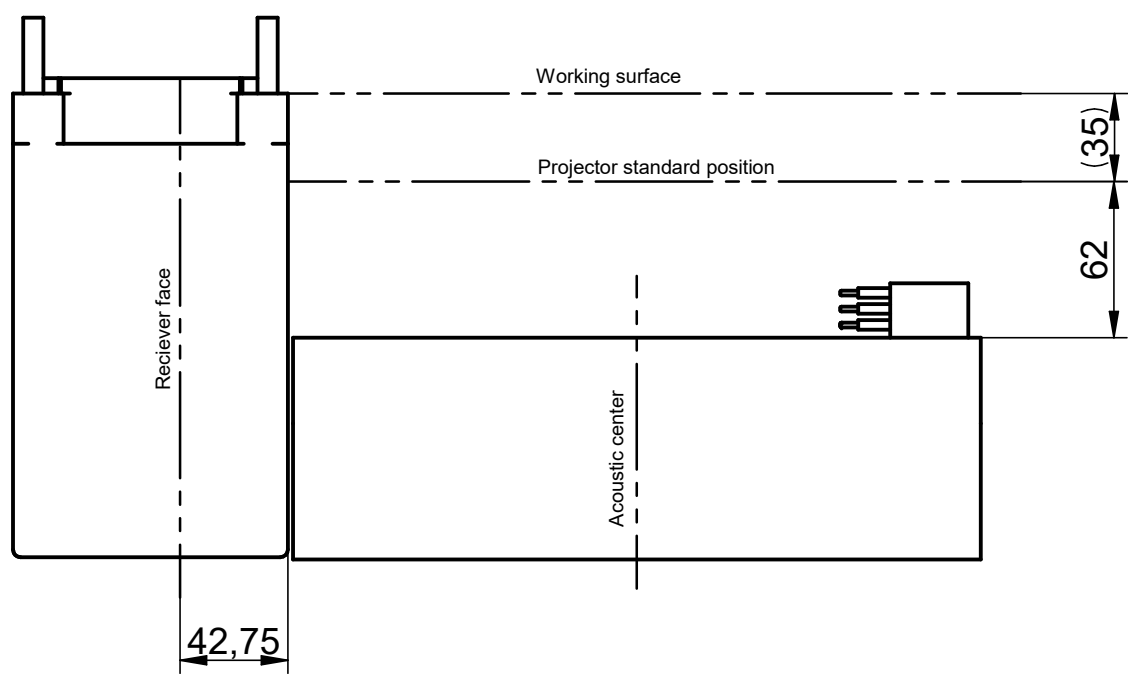
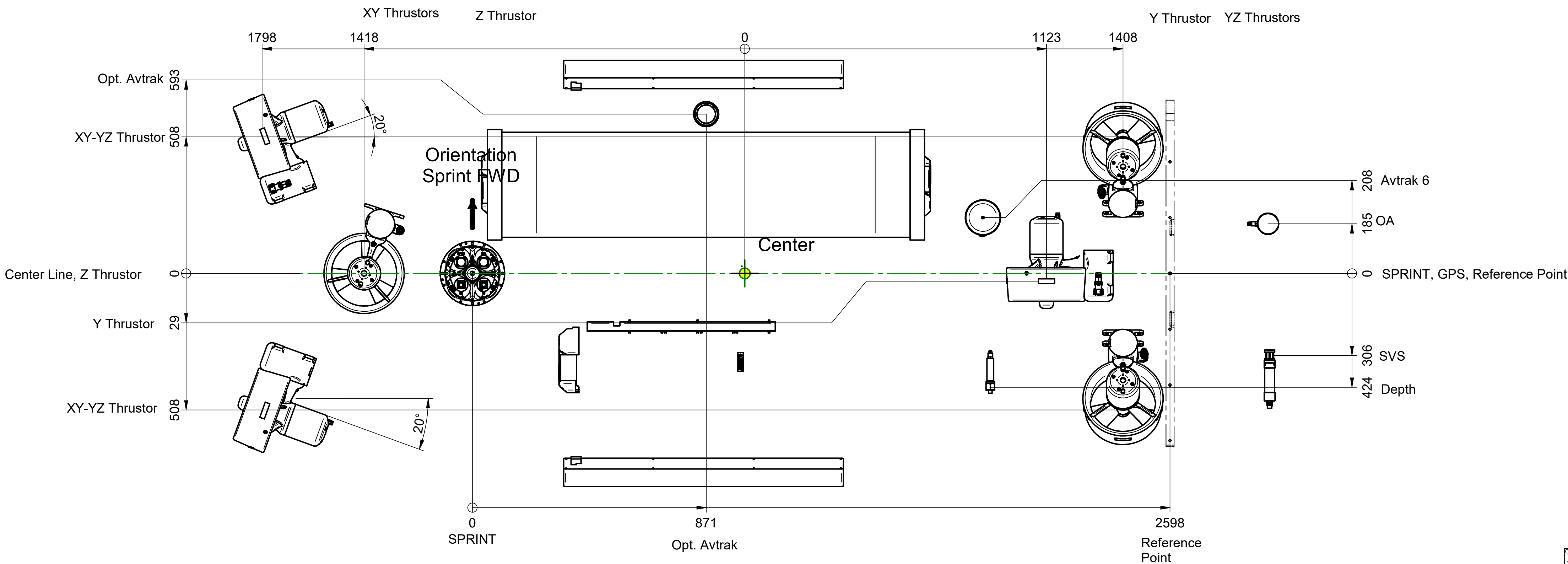
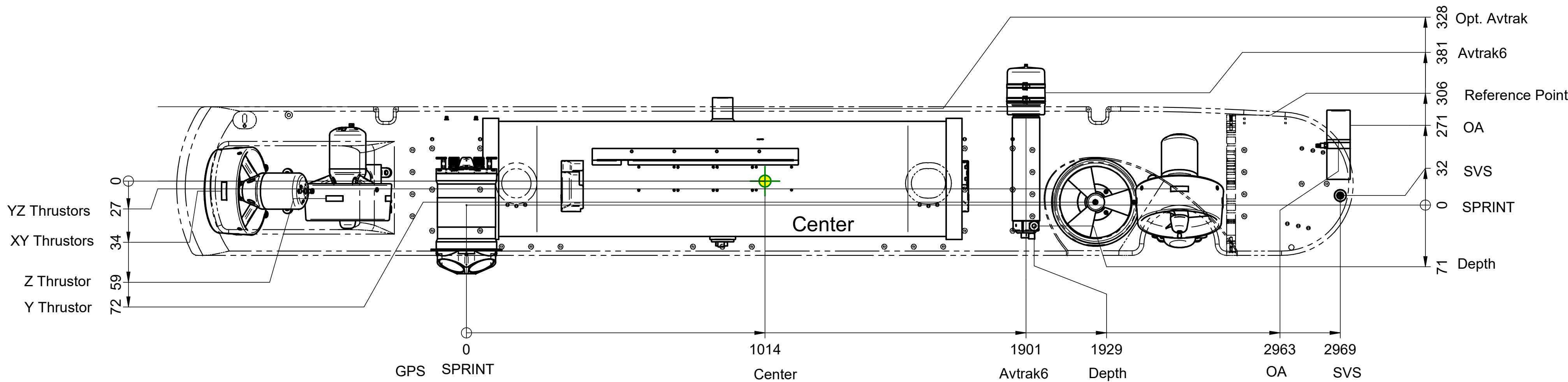
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Lever arms sensors and thrusters Sprint in BWD position



Material					
Surface treatment			Part number		
			01-4162701		E
General surface roughness		Scale			
Ra 6,3		1:1			
Sharp edges broken					
0,2-0,3					
Geometric dimensioning and tolerancing		General fillet	General tolerance		Change order number
ISO 1101		0,2 max	ISO 2768-mK		601028094
Issued by		Date (yyyy-mm-dd)			
Kennet Blom		2020-11-26			
Latest change by		Date (yyyy-mm-dd)	Classification company confidentiality		
Peter Classon		2023-06-26	COMPANY RESTRICTED		
Classification export control		Classification defence security			
EXPORT CONTROLLED		NOT CLASSIFIED			
Document title		Document number			
Vehicle, Sabertooth DH, 3000msw		20-4162701			
Farkost, Sabertooth DH, 3000msw					
Saab Dynamics AB		Document issue		Sheet	
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